

located in each recess 102a, 102b (not shown) for each cavity 24a. The vent holes 100 are numbered and sized to adequately exhaust air from the cavities during filling, but not sized too large to pass significant amounts of food product. The recycle channels 104 are flow connected to the air recesses 102a, 102b. The fill recess 110 has an elongated rectangular shape and is a common recess for all four cavities 24a. Although a common recess is shown, a separate recess for each cavity 24a is also encompassed by the invention.—